

Development of Citric Acid Based Polyol to Synthesise Waterproof Breathable Waterborne Antibacterial Polyurethane Coated Cotton Fabric

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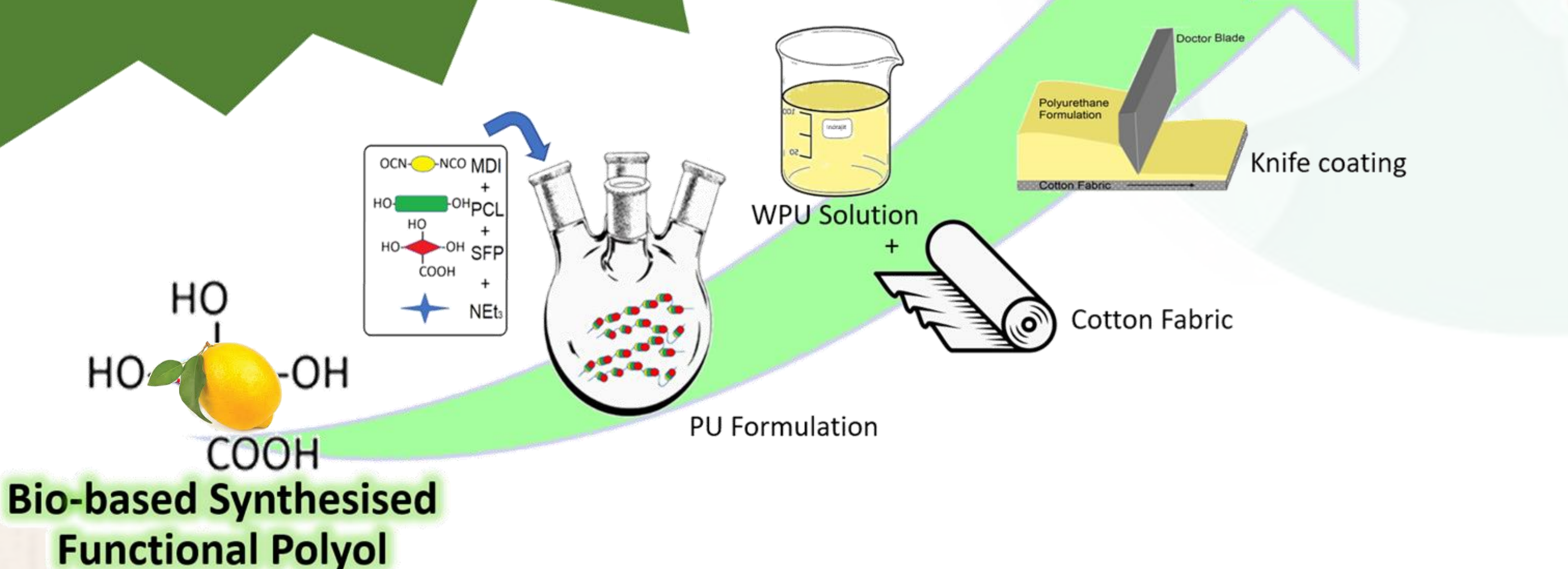
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Introduction

- PU is widely used polymer in different segment.
- Involves extensive use of volatile organic compounds for application
- PU synthesis involve use of hazardous and synthetic chemicals
- PU Lacks to have inherent Functionality

Materials and Methods

Bio-based Polyol
Waterborne Polyurethane
Waterproof Breathable Coating
Antibacterial Property



Conclusions

- A novel waterborne antibacterial PU was successfully prepared from bio-based polyol for textile coating.
- The coated fabric displayed varying levels of antibacterial activity (84-99.2%), breathability and thermal stability depending on the SFP concentration.
- This in short provides an opportunity to prepare tailor-made PU for desired properties.
- The enhanced tensile strength and crease recovery angle were also confirmed for the coated cotton.
- Excellent water repellency (100+ cm of water pressure) was displayed by the coated cotton.
- A novel PU was successfully utilized for functional coating of Cotton.

Industrial Significance

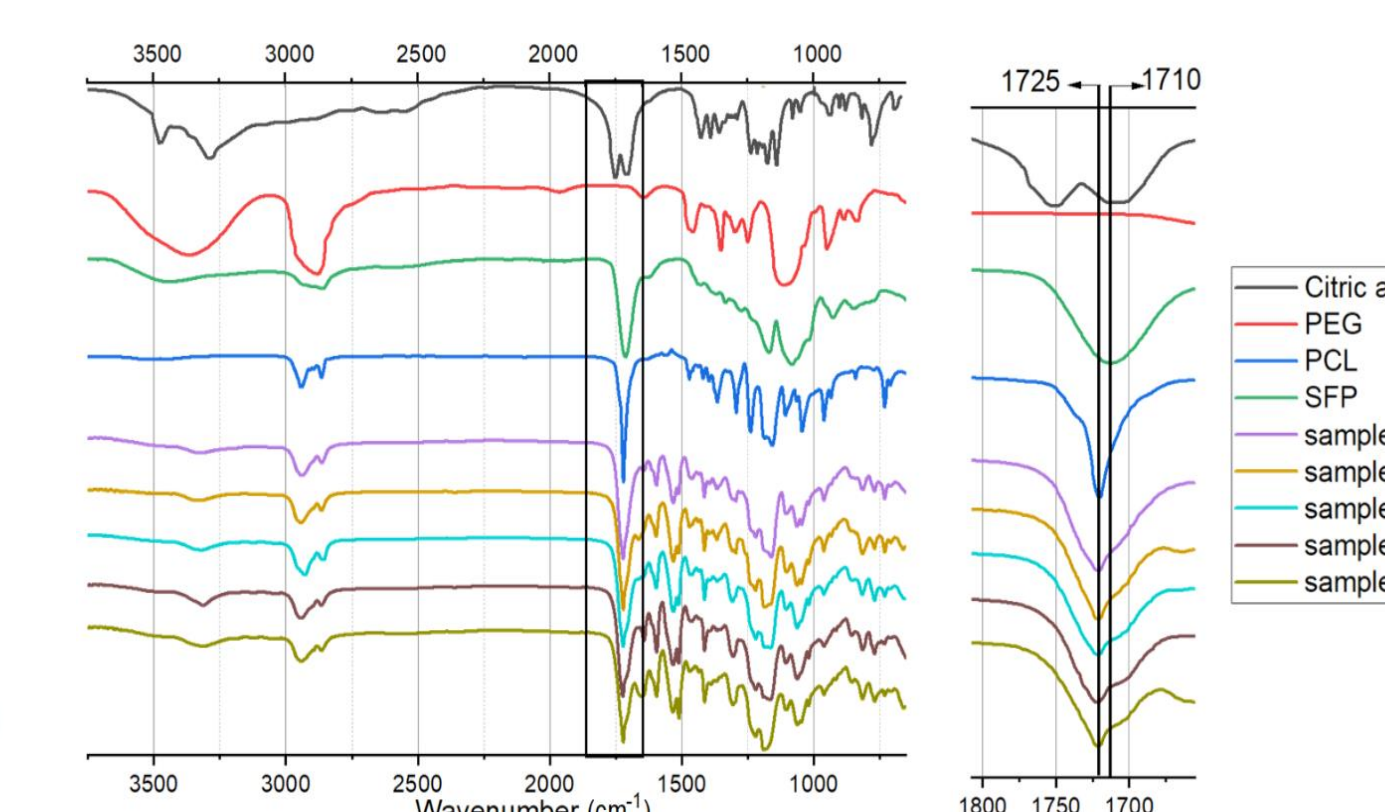
- *Solvent Free
- *Waterproof breathable
- *Sustainable
- *Inherent antibacterial
- *Waterborne polyurethane
- *Bio-Based

Application: Defense and medical personal uniform, Tents and so on.

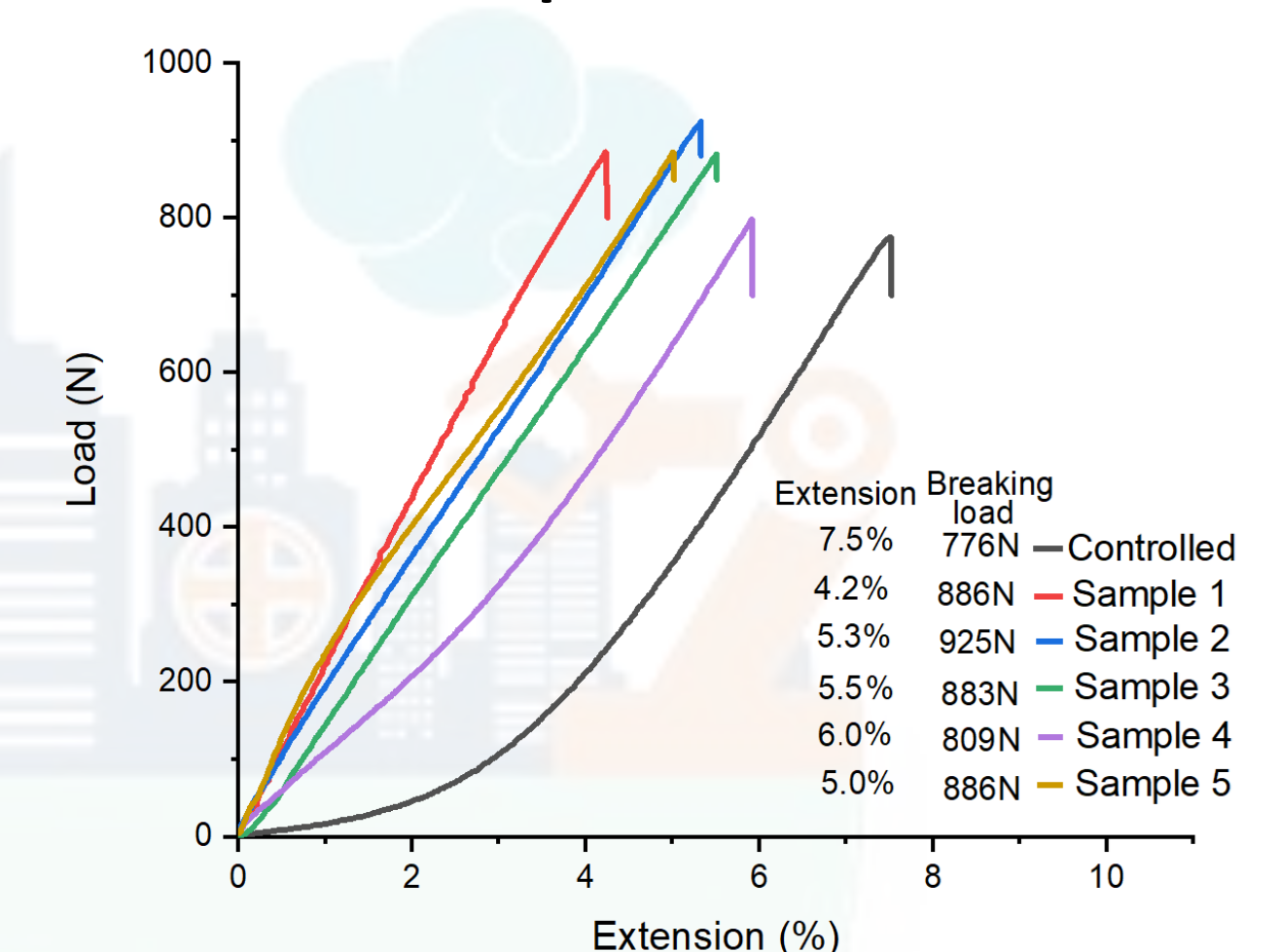
Technology Readiness Level:
Waited for Scale-up trials.

Result

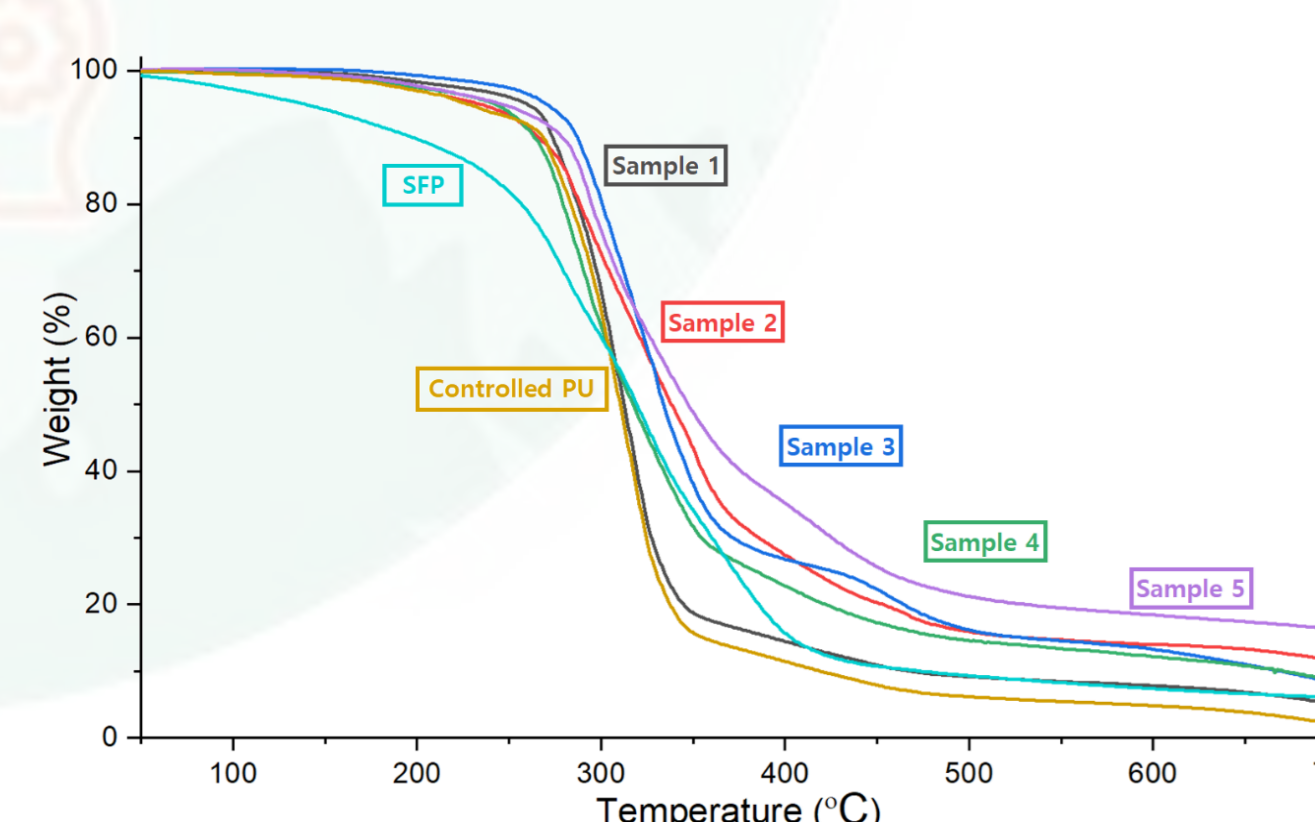
Chemical Characterization



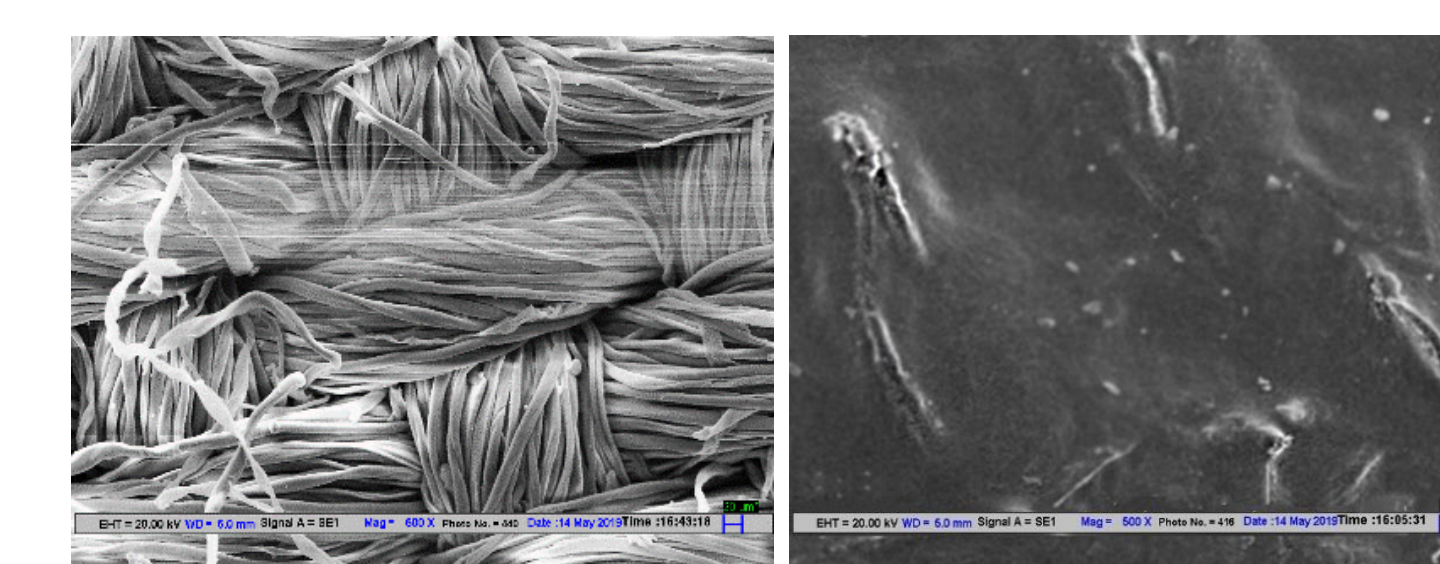
Mechanical Properties



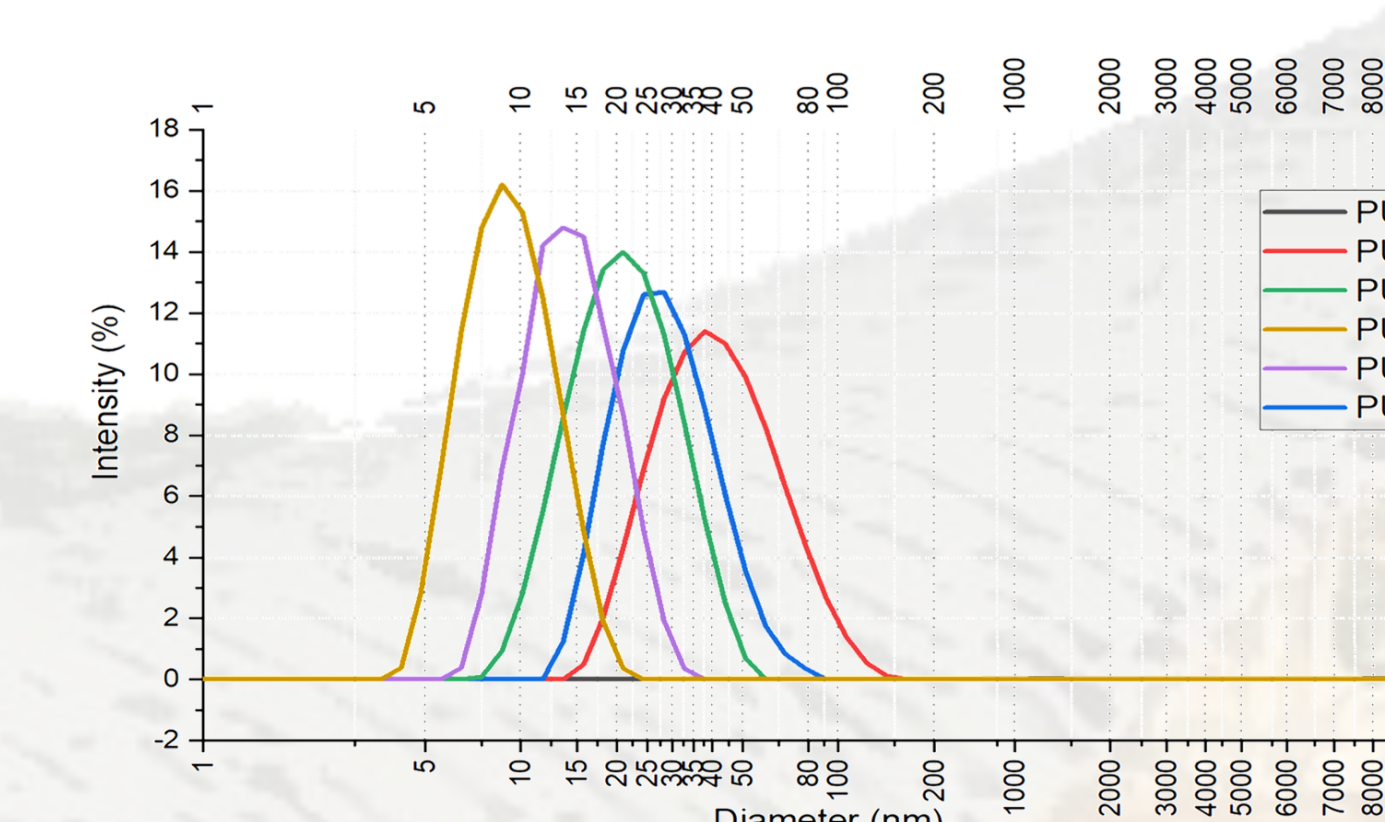
Thermal Properties



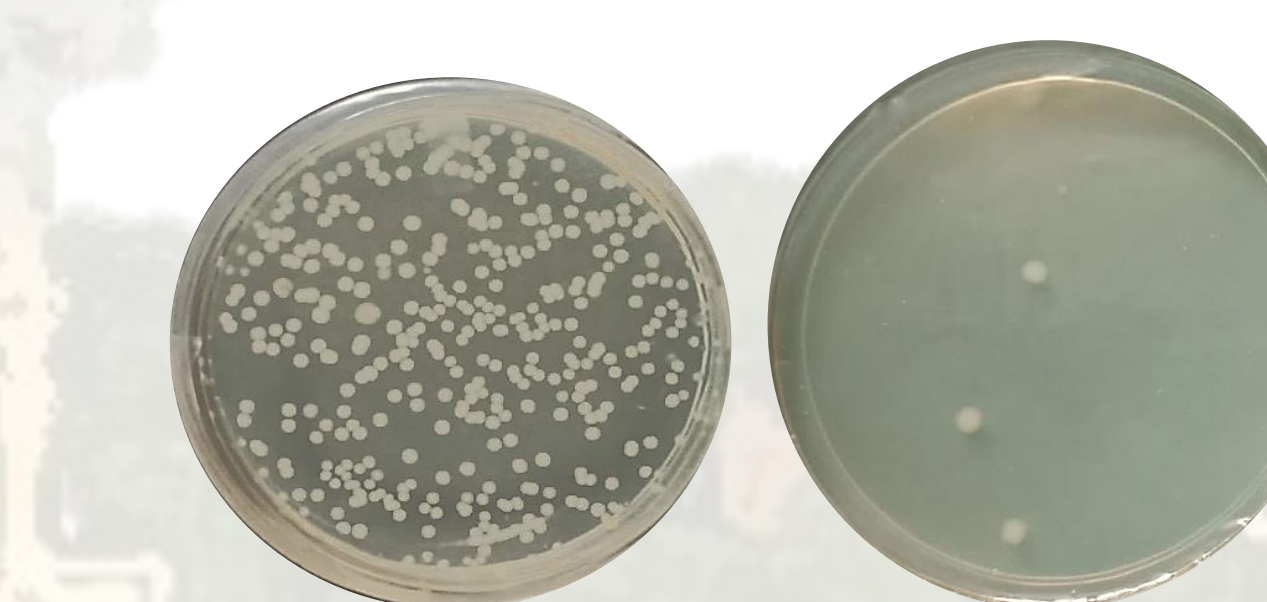
Waterproof Breathable testing



Size Distribution of WPU



Antibacterial Properties



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Acknowledgement

MHRD and IIT Delhi for providing funds and facilities for research work